

Date: Tuesday, 19/08/2008 4:06:08 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: END CAP CLEVIS		
Job Number	: 41478					
Estimate Number	: 12056					
P.O. Number	:			Part Number	: PB6743001119	
This Issue	: 19/08/2008		S.O. No.	: B6743001 PAGE33		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: MACHINED PARTS		
Previous Run	: 40016			Drawing Revision	: B1	
Written By	:			Material	:	
Checked & Approved By	: <u>JL 08.8.20</u>			Due Date	: 18/09/2008	
Comment	: Est. A05.07.13 New issue KJ/JLM			Qty:	12	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B1250X01250	6061-T6 Bar 1.25 x 1.25	
		Comment: Qty.: 0.2318 f(s)/Unit Total : 2.7821 f(s) 6061-T6 Bar 1.25 x 1.25" Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B1.250x01.250) Identify for B67-43001-119 Batch: <u>M103220X3</u>	
2.0	BAND SAW	BAND SAW	
		Comment: BAND SAW Cut blanks: 1.250" x 1.250" x 2.650" long	<u>08/08/30</u>
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA542 and Dwg B67-43001 Identify as B67-43001-119 Deburr Dwg Rev <u>B1</u>	<u>08/08/30</u>
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>JL 08/09/03</u>
5.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>28 08/09/03</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
		12x
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>12x</u>	<u>8/9/3</u> SLP
7.0	QC21	FINAL INSPECTION/W/O RELEASE
		<u>08/09/04</u>
	Comment: FINAL INSPECTION/W/O RELEASE	

Job Completion



mf 08-09-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

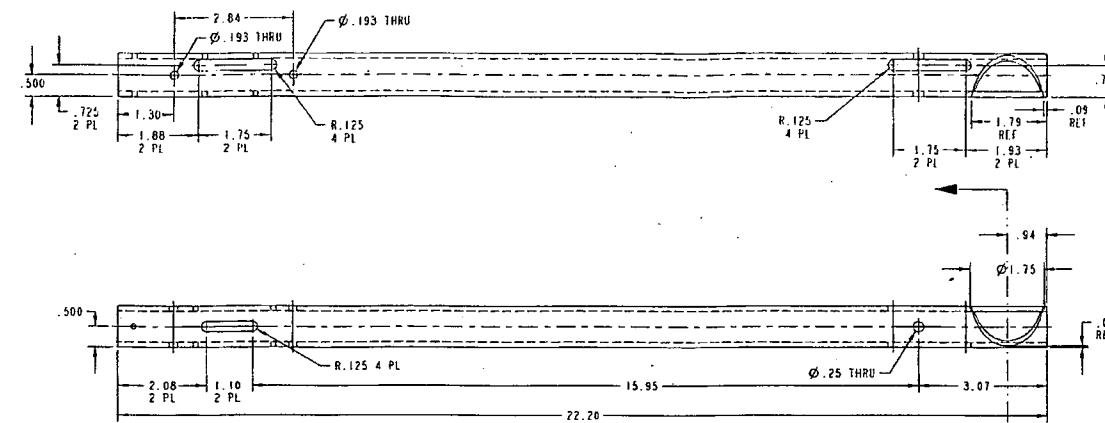
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

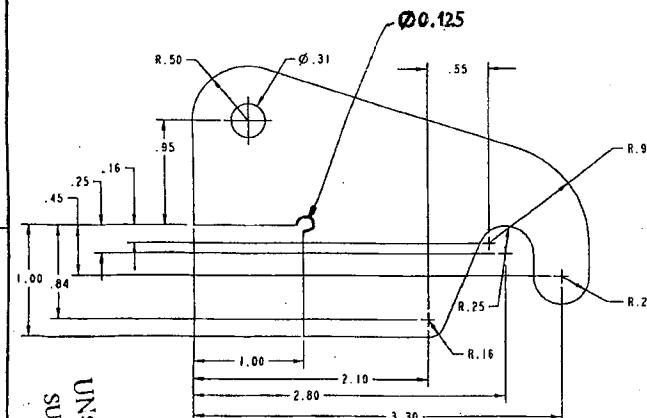
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
4/6/20



1 113 SQUARE TUBE 143B
MATL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 0.750



-117 HOOK PLATE

① -119 END CAP CLEVIS
JCM NATL: 6061-76, 00-A-200/8
SCALE 2.000

A black and white photograph of a vintage license plate for a vehicle. The plate is rectangular with a dark background and light-colored text. At the top, it reads "PREMIER AVIATION, INC." in a bold, sans-serif font. Below that, in a smaller font, is "2601 Aviation Parkway, Grand Prairie, Texas 75050". The bottom section of the plate contains the registration number "B67-43001". The plate is mounted on a light-colored surface, and the background is dark.

III. UNCONTROLLED COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO 44128

DART AEROSPACE LTD	Work Order:	41478
Description: end cap clavis	Part Number:	PB6743001-119
Inspection Dwg: PB67-43001, Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	J.L.	Audited by:	S.P.	Prototype Approval:	N/A
Date:	08/09/03	Date:	08/09/03	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	